

Date: Tuesday, 16/01/2007 9:57:03 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : DOUBLER
<b>Job Number</b> : 30289	
<b>Estimate Number</b> : 12645	
<b>P.O. Number</b> :	<b>Part Number</b> : G106091
<b>This Issue</b> : 16/01/2007 <b>S.O. No.</b> :	<b>Drawing Number</b> : G10609 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> :	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 26/01/2007 <b>Qty:</b> 40 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A New Issue 07-01-16 JLM	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M2024T3S050	2024-T3 .050 sheet
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**Comment:** Qty.: 0.1892 sf(s)/Unit Total: 7.5684 sf(s)

2024-T3 .050 sheet

\*\*\*\*\*Grain must Run Along 8.59 Dim\*\*\*\*\*

Batch: m103210

ml 07 01 16

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg G10609

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

*Cancel per Bill*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1-FORM AS PER DWG G10609 SEE JLM FOR TOOL

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER

Job Number: 30289

Part Number: G106091

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



✓ 07-01-24

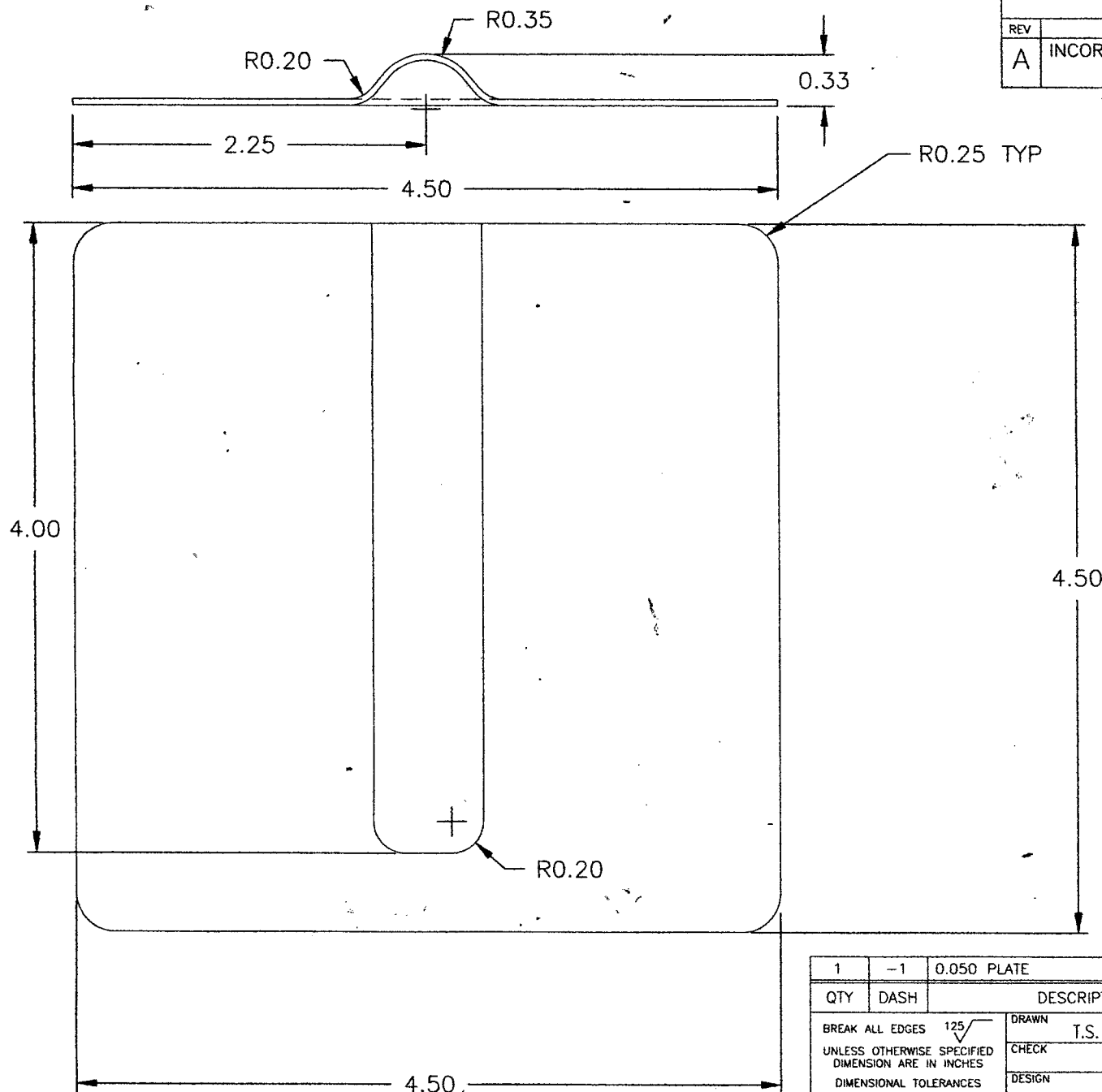
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries




REVISION			
REV	DESCRIPTION		DATE
A	INCORPORATED ECO #1040		02/17/98
		APPROV.	

NOTE:

- PART TO BE HYDRO FORMED  
PER HYDRO BLOCK NUMBER  
HBGI0609.

*Handwritten notes:*  
 LG 2/20/95  
 x40  
 w/030289  
 u

1	-1	0.050 PLATE			2024 T3 ALUMINUM				
QTY	DASH	DESCRIPTION			MATERIAL				
BREAK ALL EDGES 125°		DRAWN	T.S.	DATE	 <b>GENEVA AVIATION</b> 2817 - 100th Street S.W. Everett, WA 98204 (206)353-7400 FAX(206)347-7100				
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES		CHECK		DATE					
		DESIGN		DATE					
		STRESS		DATE					
		APPROVAL		DATE					
DIMENSIONAL TOLERANCES		TITLE			BACKER PLATE DETAIL				
4 DECIMALS ± .001									
3 DECIMALS ± .010									
2 DECIMALS ± .020									
1 DECIMAL ± .050									
ANGULAR ± 0.5°									
THIS DRAWING INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION INC.						DWG NO.	G10609	REV.	A
						PRO NO.	GA159	SIZE	A
								SCALE	1/1
								SHT.	1